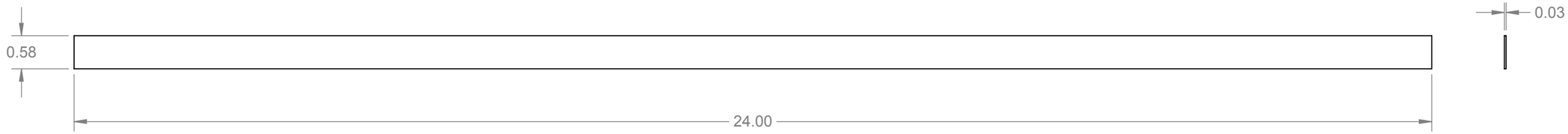

D5179-1 DOUBLER

NOTES:
1) MATERIAL:6061-T6/T62 ALUMINUM SHEET, 0.032"
QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC M6061T6S.0.32
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI044 6.1
7) WEIGHT: 0.04 lbs

PRELIMINARY ISSUE

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	VS	14.10.27

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A2
MFG. APPR.	DD	D5179	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		DOUBLER	NTS
DATE	14.10.27		

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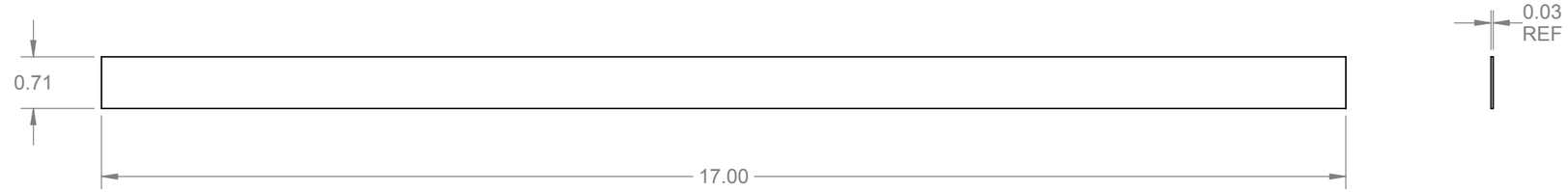

D5179-3 DOUBLER

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032"
QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC M6061T6S.0.32
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI044 6.1
7) WEIGHT: 0.04 lbs

PRELIMINARY ISSUE

DESIGN	VS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	RF	DRAWING NO. D5179 REV. A2
MFG. APPR.	DD	SHEET 2 OF 2
APPROVED		TITLE DOUBLER SCALE NTS
DE APPR.		
DATE	14.10.27	

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